

# **Thermosetting Vinylester Resins High Performance Composites**



#### **KEY WORDS**

Vinylester resin **EB** curing **High toughness** High Tg

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The technology is a high performance vinylester resin made up of acrylate monomers, high-Tg thermoplastic polymer and reactive solvent.

The use of a high-Tg thermoplastic polymer (polyethersulfone) into the formulation enables to get vinylester resins with enhanced mechanical and thermal properties (see graphs below).

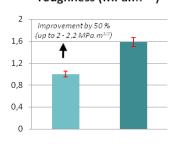
The resin polymerisation is achieved by E-Beam.

Beam activation and higher curing speed.

#### Neat resin vs formulated resin



Toughness (MPa.m1/2)



Neat resin

200 Improvement by 70 % (up to 210℃) 150 100

Formulated resin

Dry Tg (°C)

Wet Tg (°C) 200 Improvement by 70 % (up to 155℃) 150 100

### BENEFITS

- High toughness (up to 2.2 MPa.m<sup>1/2</sup>)
- High dry and wet Tg
- High resistance to ageing
- Electron Beam Activation : high curing speed, curing of large composite structures
- Compatible with RTM process (viscosity below 1 Pa.s at 80°C)

## APPLICATIONS

- Resins for composites in transport industry (aircraft, marine, railway...)
- Structural adhesives for composites

### DEVELOPMENT STATUS

The preparation method of the resin is fully mastered.

### INTELLECTUAL PROPERTY

- WO 2011042554
- WO 2013083567

















Référence: PolyHP — 21072014